U.S. National Phase of PCT/JP2003/008288

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

- 1. (original) A foamed injection molded article, which is obtained by injection-molding a resin composition in which a polyacetal copolymer resin (A) with a crystallization time of 5 minutes or more is impregnated with a fluid (B) in a supercritical state as a foaming agent.
- 2. (original) The foamed injection molded article according to claim 1, wherein the polyacetal copolymer resin (A) has an oxymethylene unit as a main constitutional unit and contains an oxyalkylene unit having 2 or more carbon atoms at 3 to 30% by weight.
- 3. (original) The foamed injection molded article according to claim 2, wherein a copolymerization monomer which gives the oxyalkylene unit having 2 or more carbon atoms comprises at least one selected from the group consisting of ethylene oxide, 1,3-dioxolan, diethyleneglycol formal, 1,3-propanediol formal, 1,4-butanediol formal, 1,5-pentanediol formal, and 1,6-hexanediol formal.
- 4. (currently amended) The foamed injection molded article according to any one of claims 1 to 3 claim 1, wherein a melt index of the polyacetal copolymer resin is 2 to 30 g/10 minutes.
- 5. (currently amended) The foamed injection molded article according to any one of claims 1 to 4 claim 1, wherein the fluid (B) comprises nitrogen and/or carbon dioxide.
- 6. (currently amended) The foamed injection molded article according to any one of claims 1 to 5 claim 1, wherein the injection molding is performed using a mold made of a material having a thermal conductivity of 5 W/m·K or less in at least a part of a surface on a cavity side.

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7. (original) A method of molding a foamed injection molded article, comprising injection-molding a resin composition in which a polyacetal copolymer resin (A) with a crystallization time of 5 minutes or more is impregnated with a fluid (B) in a supercritical state as a foaming agent using a mold made of a material having a thermal conductivity of 5 W/m·K or less in at least a part of a surface on a cavity side.